Fusion3

EDGE 3D Printer
F200 3D Printer

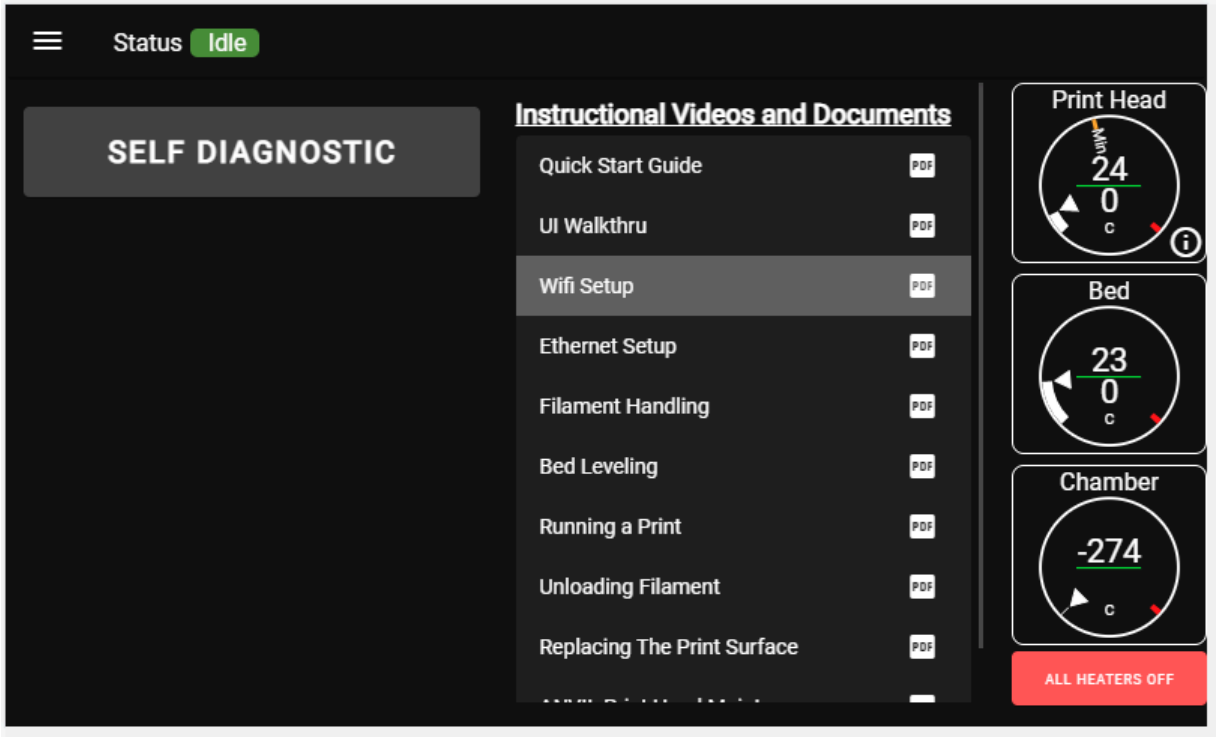
REPAIR:
FIXING MAINTENANCE TIMERS

Revision 7/17/2025

WHAT TO DO IF MAINTENANCE TIMERS DON'T SHOW UP

WHEN TO FOLLOW THIS PROCEDURE

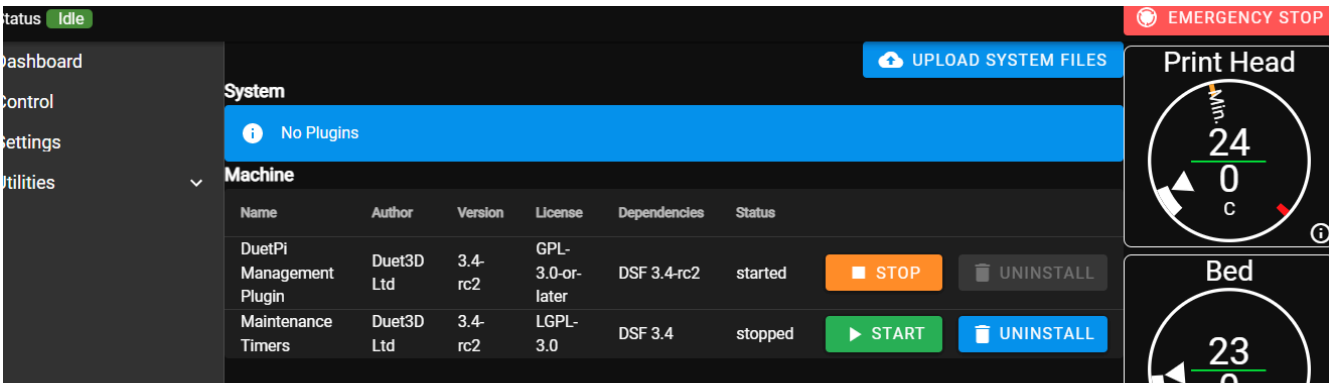
If you go to the Maintenance screen and all the timers are mysteriously missing:



WHAT TO DO

For this procedure, you will need your printer connected to your local network, and a computer with a web browser.

1. Go to *[your printer's IP address]/plugins/*. You will likely see the second plugin, called *Maintenance Timers*, that is not running.

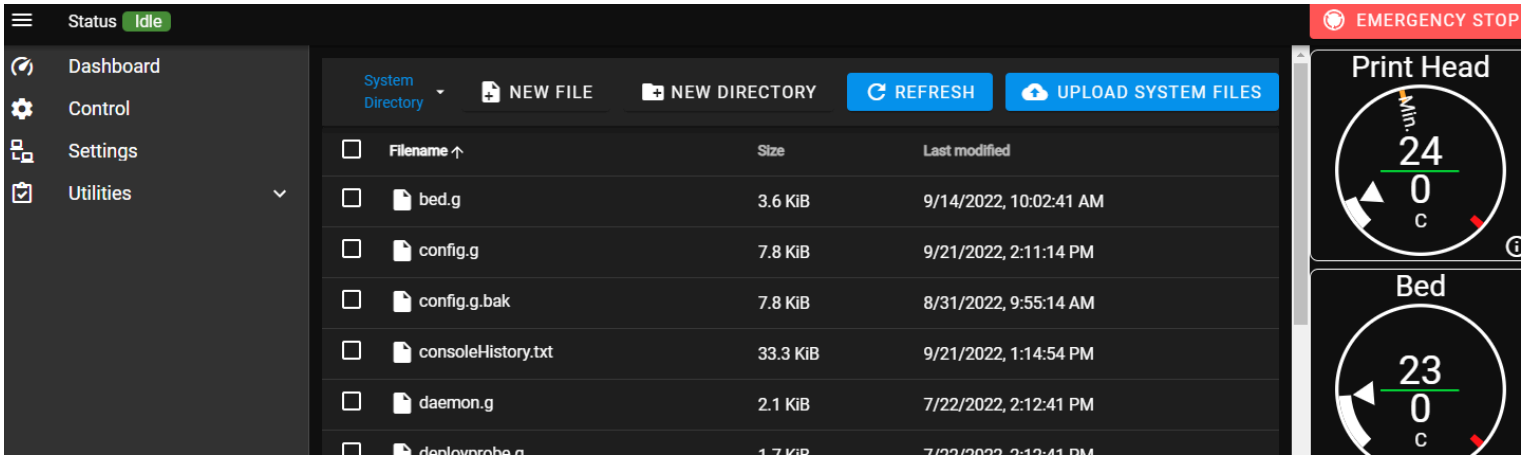


2. Click "*Start*". Wait 10 seconds. If the plugin does not turn itself back off, you're done. Go to the *Maintenance* screen to confirm the timers now show up.

If the plugin turns itself back off:

NOTE: This procedure will overwrite any timer data on the machine (total print time, etc).

1. Download the appropriate file for your printer:
    a. EDGE: Download this file here.
    b. F200: Download this file here.
2. Go to *[your printer's IP address]/files/system/*
3. Click on "*Upload system files*" and upload the file you downloaded. It will replace the corrupted copy on your printer.



4. Go back to *[your printer's IP address]/plugins/* and try to restart the plugin again. It should now stay on.
5. Go to the Maintenance page and confirm the timers now show up.

If the plugin turns itself off again:

1. Go to *[your printer's IP address]/files/system/*
2. Find "timers.json" in the file list and click on it to open it.
3. Open the file you downloaded in a text editor such as notepad or notepad++ (recommended).
4. Copy the contents of the downloaded file into the file on your printer. Click save.
5. Try to restart the plugin again following steps 4 and 5 above.

Still having problems?

Contact Fusion3 Customer Support and we'll help you out.

- support@fusion3design.com
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